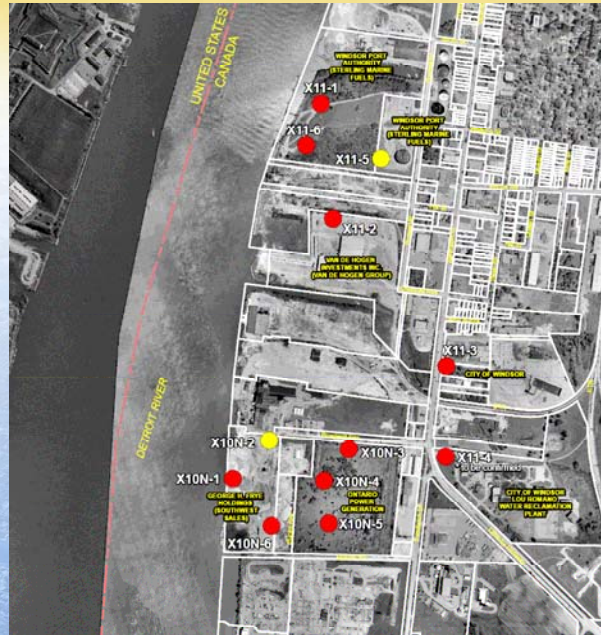


DETROIT RIVER INTERNATIONAL CROSSING STUDY

MAG Meeting

September 5th, 2006

1. Study Update
2. Construction Staging for Tunneling
3. Other Business



Deep Drilling Program:

- 12 deep boreholes @500m depth;
- Cross-borehole Seismic Tomography;
- Notification Program

Foundation Investigation Program:

- For Bridges, retaining walls, tunnel – Huron Church & Hwy 3

Conceptual Long Span Bridge Alternatives:

- 14 Conceptual Alternatives for 3 Crossing Locations

Traffic Analysis

- In Progress

Pavement Design

Natural Environment:

- In Progress; Focusing on Rare & Endangered Species

Archaeology:

- First phase completed

Social Impact Assessment:

- In Progress;
- Workshops Planned for mid-October

Economic Study

- In Progress;

Vibration Monitoring:

- Completed.

Noise Assessment:

- In Progress.

Air Quality Modeling:

- In Progress;

Air Quality Monitoring:

- Installation of 2 Air Quality Monitoring Stations
- Traffic Counts

Dates: June 23 and 24, 2006

Location: St. Clair College

Attendees: 189 Members of the Public

Purpose:

Gather input from the public regarding the look and fit of the crossing, plaza and access road alternatives in the context of neighbourhood land uses and environmental features.

Components of CSS Workshops:

1. Crossing Alternatives:

- Cable Stayed & Suspension Bridges;
- Colours, Lighting, Motifs.

2. Plaza Alternatives:

- Edges, Interior, Buildings, Motifs.

3. Access Route Alternatives:

- Landscaping;
- Noise Walls / Retaining Walls;
- Lighting, Connections, Motifs.

4. Tunneling Option:

- Tunnel Design, Ventilation Buildings;
- Landscaping, and Gateway Features.

VALUE ENGINEERING STUDY - Sep 6 to 15

CSS WORKSHOPS (Access Routes and Plazas) – Sep 27 & 28

CSS WORKSHOPS (Bridge) – Nov 15

PIOH #4 – Early December 2006

Binational Coast Guard Meeting - Sep 13

School Council Advisory Meeting – Sep 19

Meetings with Members of the Public and other Groups

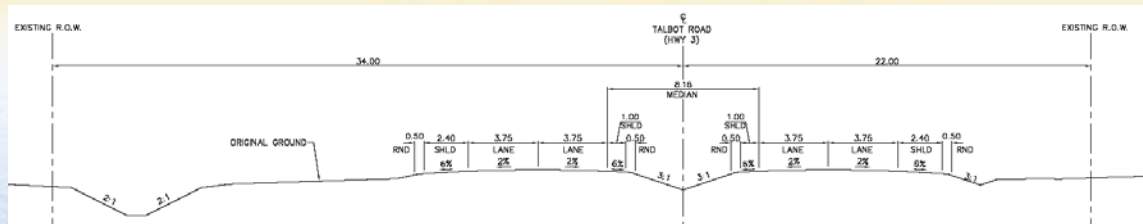
– As Required

Presentation on Tunneling

1. Summary of Existing Conditions
2. Design Criteria for Tunnel
3. Tunneling Methods (Bored vs. Cut and Cover)
4. Proposed Tunnel
5. Construction Staging
6. Criteria for Evaluating the Tunnel Alternative
7. What's Next

Existing H-C / Hwy 3

Typical Section Highway 3, Howard to Cousineau



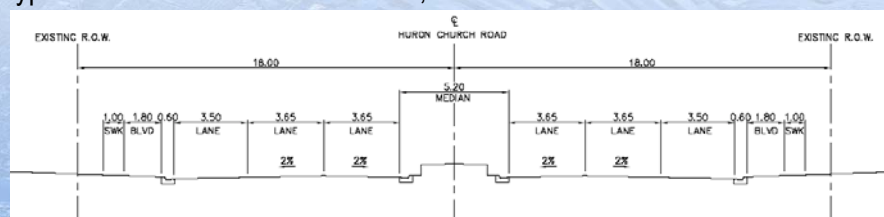
Typical Section Huron Church Road, Todd Lane/Cabana to E.C. Row

Existing ROW Widths:

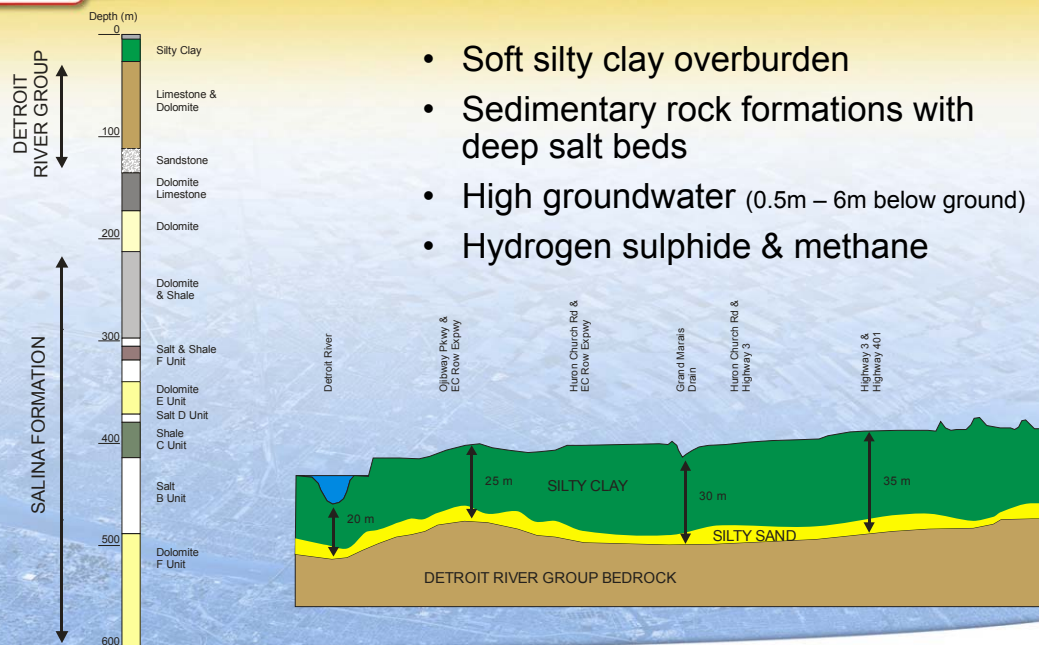
Hwy 3 from Highway 401 to Cousineau ±56 m

Highway 3 from Cousineau to Todd Lane/Cabana ±48 m

Huron Church from Todd Lane / Cabana to EC Row ±36 m



Soil and Groundwater Conditions



Existing Municipal Drains

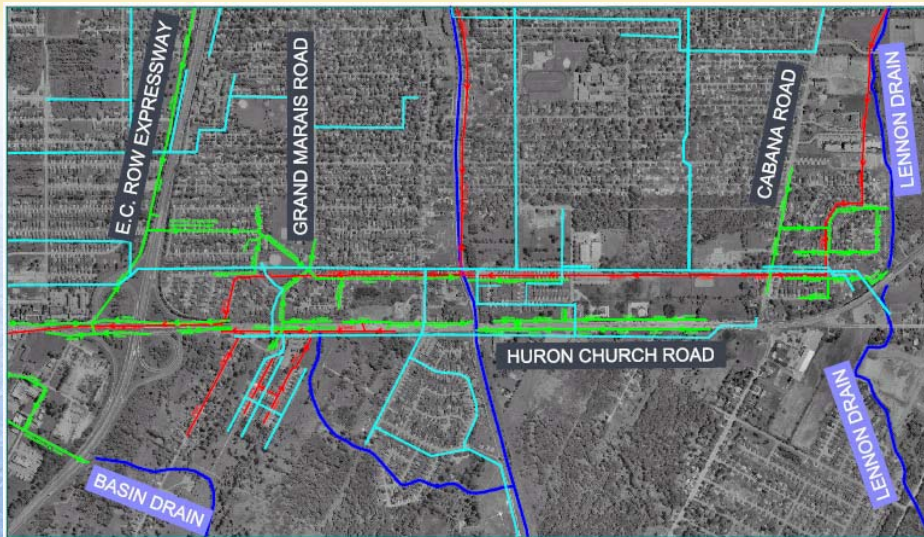


Utilities Located Within the HC-Hwy 3 Corridor:

- Hydro (Hydro One, Enwin, Essex Power);
- Communications (Bell, Maxess Network);
- Gas (Union Gas);
- Municipal (Sanitary, Storm, Watermain).

Major Utilities Crossing HC-Hwy 3 Corridor:

- 600 mm watermain (100m N. of Howard);
- 250 mm watermain & 375 mm sanitary (300m N. of Cabana/Todd);
- 375 mm sanitary (N. side of Pulford);
- 300 mm sanitary (at Norfolk);
- 300 mm watermain, high pressure gas, 300 mm and 225 mm sanitary (at Grand Marais);
- 1050 mm storm sewer & 200 mm watermain (Labelle); and
- 200 mm watermain (225 m N. for Labelle).



LEGEND:

Sanitary

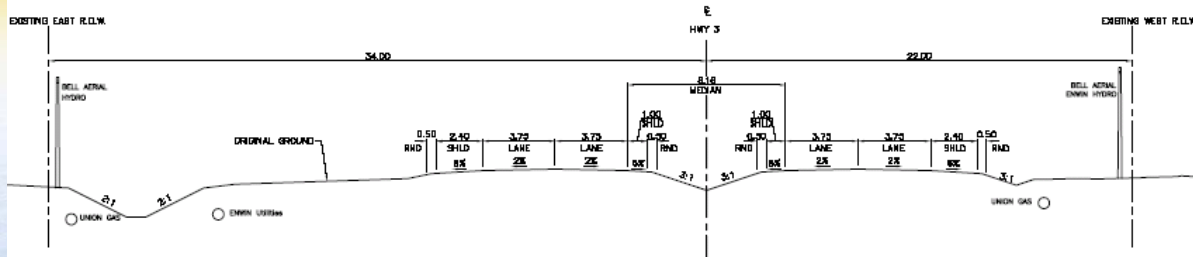
Storm

Watermain

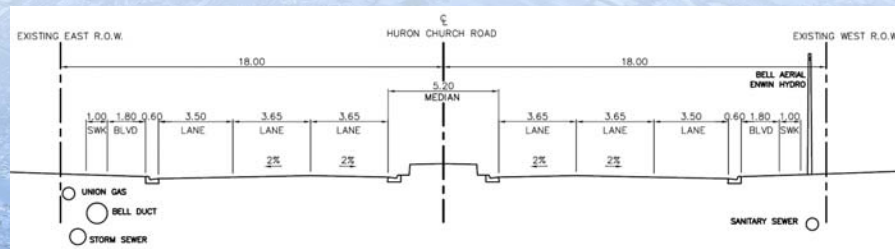
Municipal
Drain

Typical Section - Utilities

Highway 3



Huron Church Road



Design Criteria for Tunnel

	DESIGN STANDARDS FREEWAY	PROPOSED STANDARDS FREEWAY TUNNEL
HIGHWAY CLASSIFICATION	UFD 120	UFD 120
MIN STOPPING SIGHT DISTANCE	245 m	160m *
EQUIVALENT MIN 'K' FACTOR - Crest	120	500
EQUIVALENT MIN 'K' FACTOR - Sag	60	80
GRADES MAXIMUM	3%	0.3%
MINIMUM RADIUS	650 m	650 m
LANE WIDTH	1x3.50 m, 2x3.75 m	1x3.50 m, 2x3.75 m
SHOULDER WIDTH (Outside)	3.00 m	3.00 m
SHOULDER WIDTH (Inside)	3.00 m	3.00 m
SHOULDER ROUNDING	1.0	N/A
MEDIAN WIDTH	6.8 m	N/A
R.O.W. WIDTH	90-110 m	65 m
POSTED SPEED	100 km/h	80 km/h

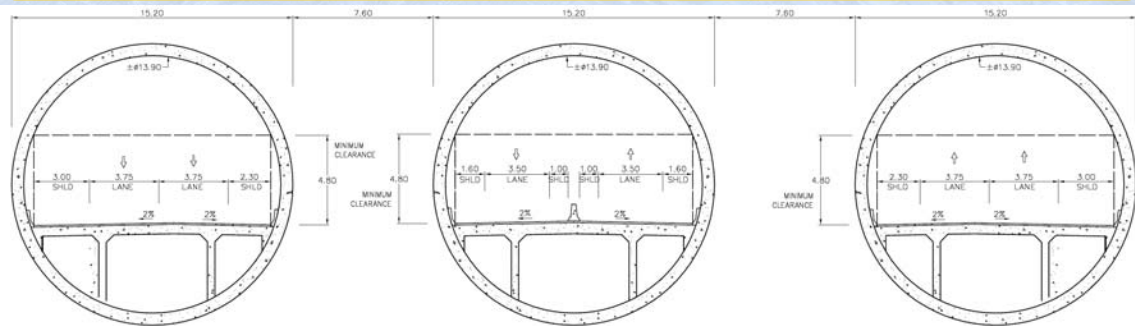
* 160m stopping sight distance satisfies requirements for a design speed of **90 km/h** which exceeds proposed posted speed of 80 km/h.

Tunneling Methods: Bored vs Cut and Cover

Bored Tunnels

- The layer of soft ground available for boring is generally 25 m to 30 m, which is not thick enough for a 3-lane bored tunnel.
- Bored Tunnel Requirements:
 - Ground to top of tunnel 15 m
 - Tunnel 15 m
 - Bottom of tunnel to bedrock 5 m
- The new freeway would have some sub-standard shoulder areas.
- Access/egress by ramps would be difficult because of tunnel depth:
 - Constructability concerns at tunnel portals;
 - Risks associated with dewatering and groundwater;
 - Risks with respect to stability.

Conclusion: Bored tunnels are not considered practical.



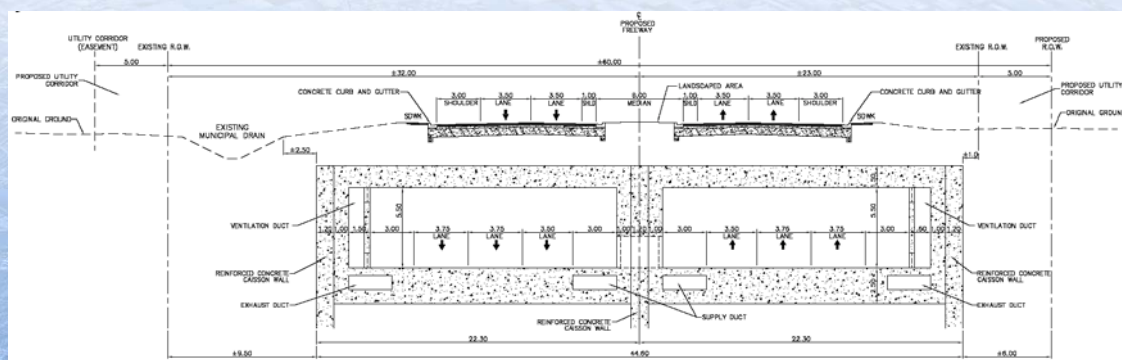
Tunneling Methods: Bored vs Cut and Cover

Cut and Cover Tunnels

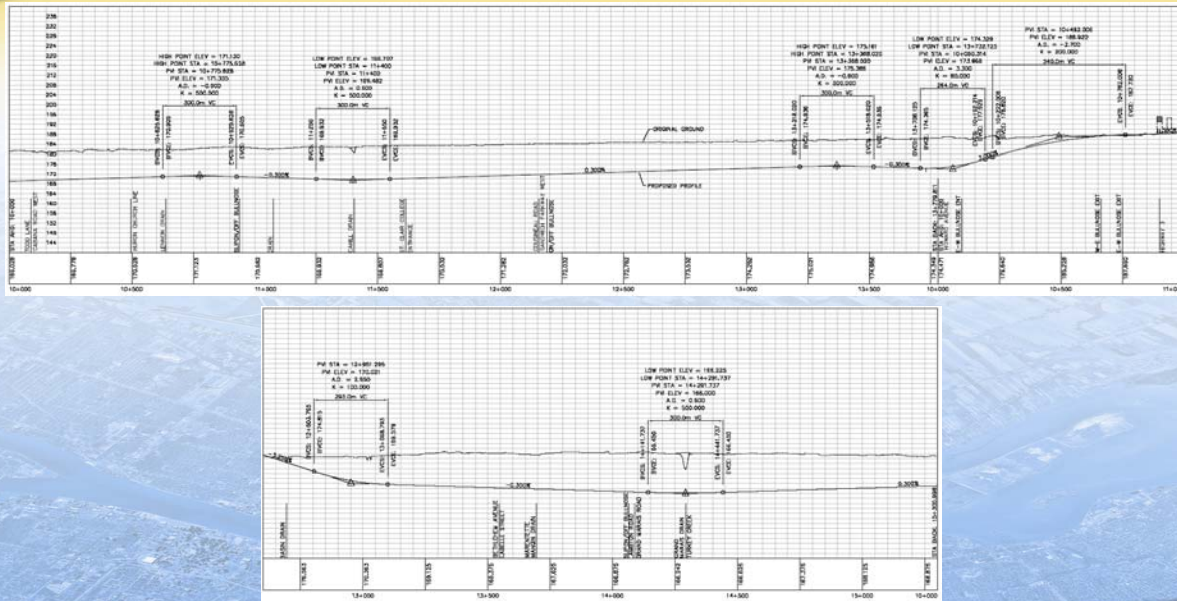
- Generally feasible at depths up to 15m. Special controls will be required at depths greater than 7m;
- Risks with respect to dewatering and groundwater, utility conflicts and community disruptions;
- Complex construction staging is required.

Conclusion: Tunneling using cut and cover techniques will be analyzed and evaluated.

Several methods of cut and cover tunneling are possible.





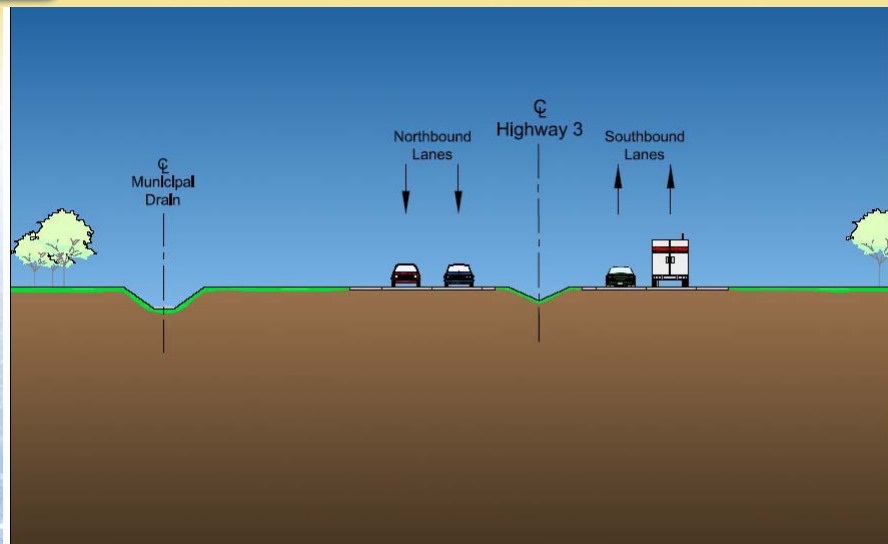


The following types of cut and cover construction were reviewed:

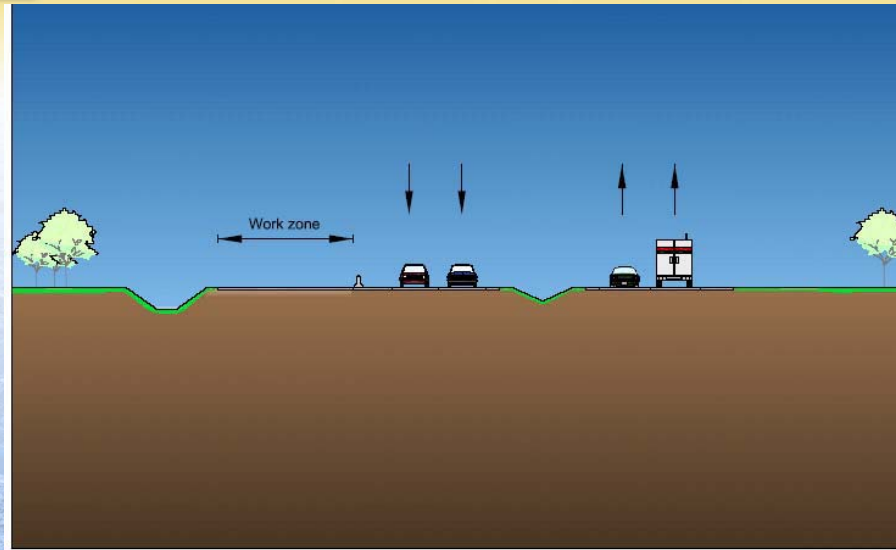
- 1) Conventional (2:1 slopes)
 - Extensive excavation and backfill requirements;
 - Not recommended due to severe property impacts (Note: 3:1 will be required in many areas);
 - Will be considered in localized areas where vacant property is available.
- 2) Caisson Wall, Cut and Cover
 - Drilling (auger) rig required to install caissons;
 - More bracing required than Diaphragm Wall Method;
 - Reduced property requirements relative to Conventional Method.
- 3) Diaphragm Wall, Cut and Cover
 - Trench cutter for installation of concrete walls using bentonite slurry to stabilize trench;
 - Higher production rate than caisson wall system;
 - Reduced property requirements relative to Conventional Method.

Note: All three methods may be used at given locations.

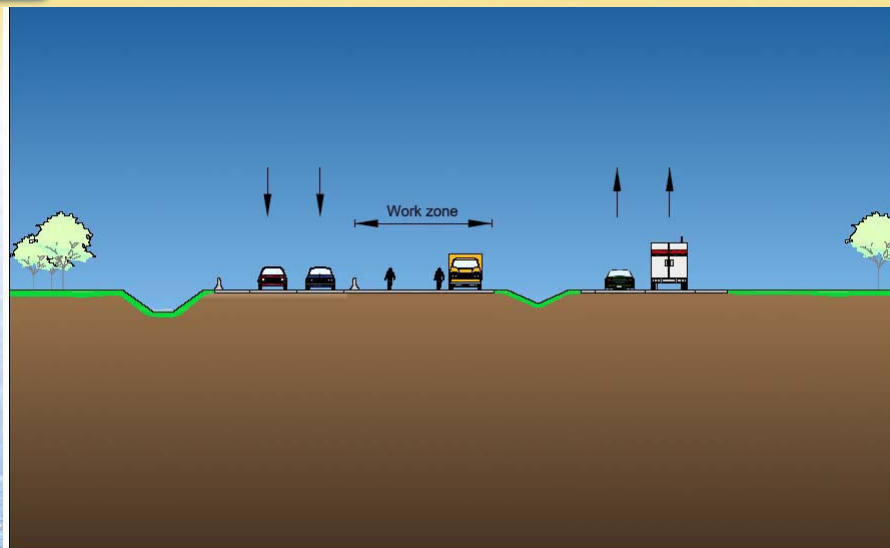
CUT AND COVER CONSTRUCTION



Existing Conditions

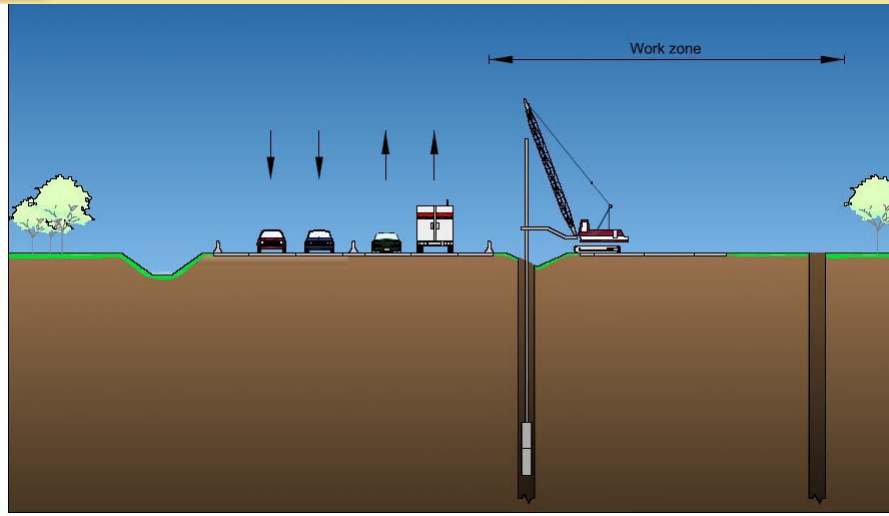


Temporary Paving



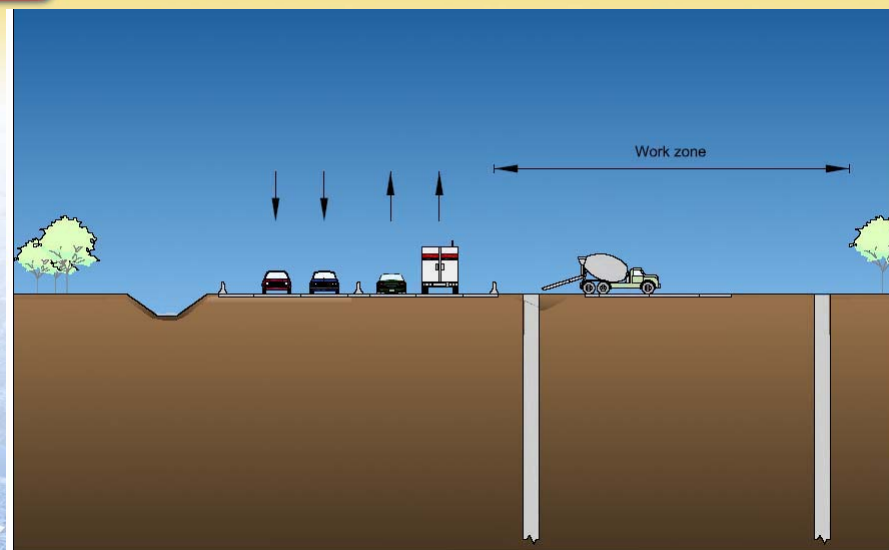
Relocate NB Traffic & Adjust Existing Roadway

Cut and Cover Construction



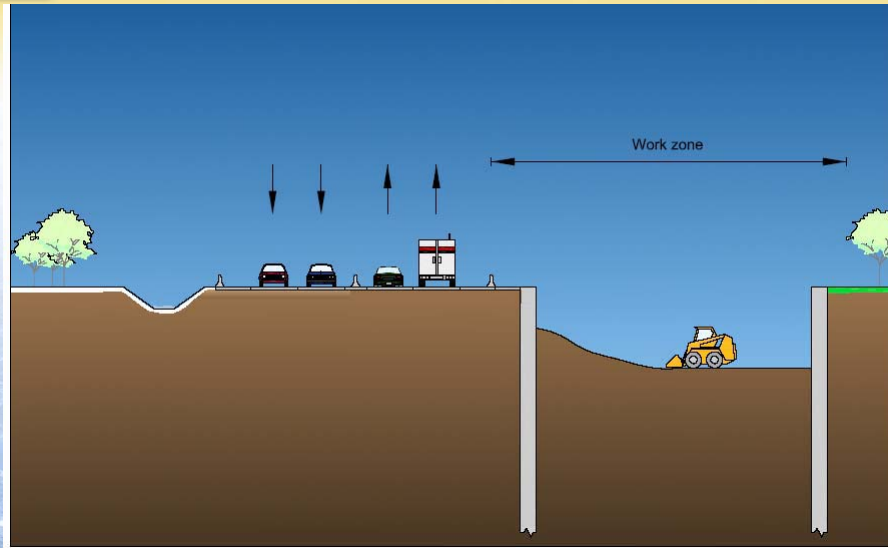
Relocate SB Traffic & Excavate Trench
for Diaphragm Wall for SB Tunnel

Cut and Cover Construction



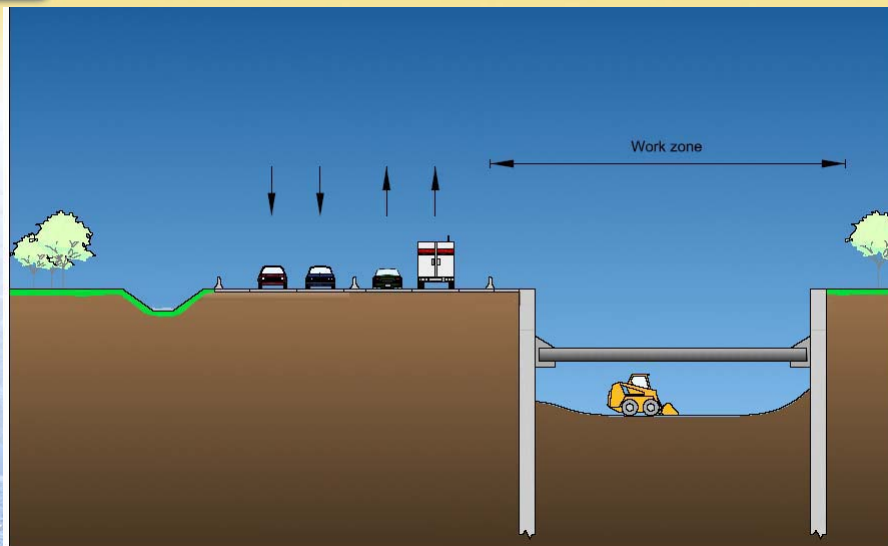
Place Reinforcement & Pour Concrete

Cut and Cover Construction



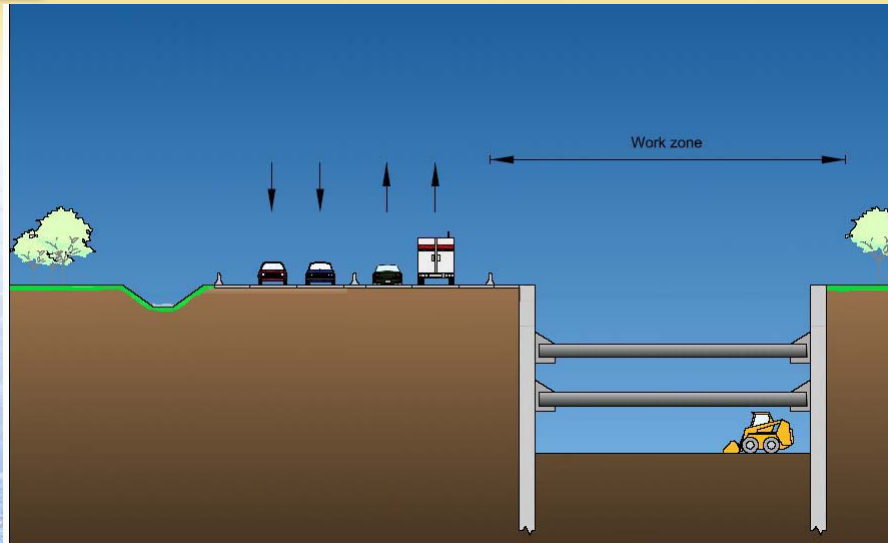
Excavate 1st Level

Cut and Cover Construction



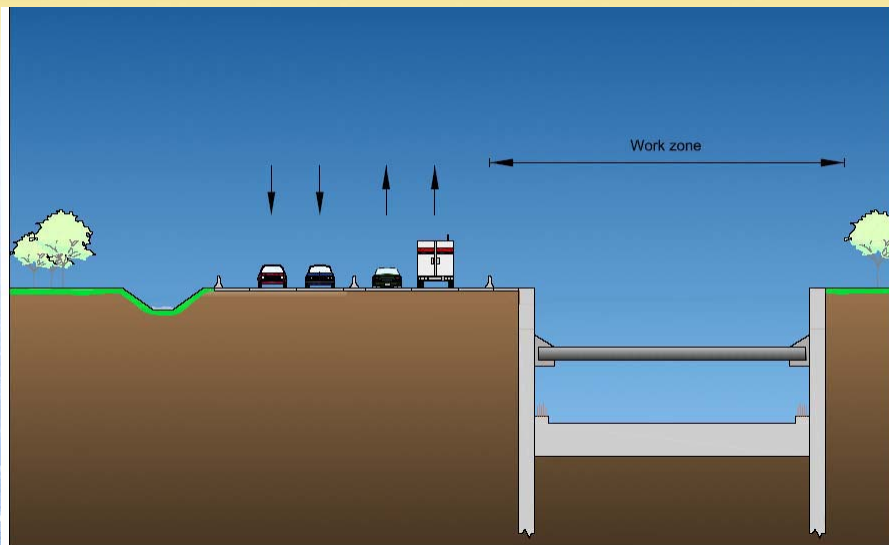
1st Level Struts & Excavate 2nd Level

Cut and Cover Construction



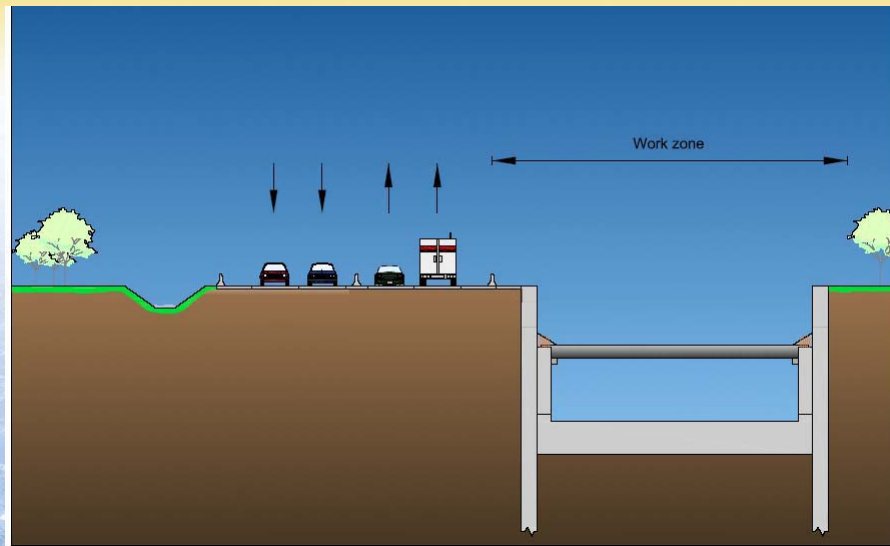
2nd Level Struts & Excavate 3rd Level

Cut and Cover Construction



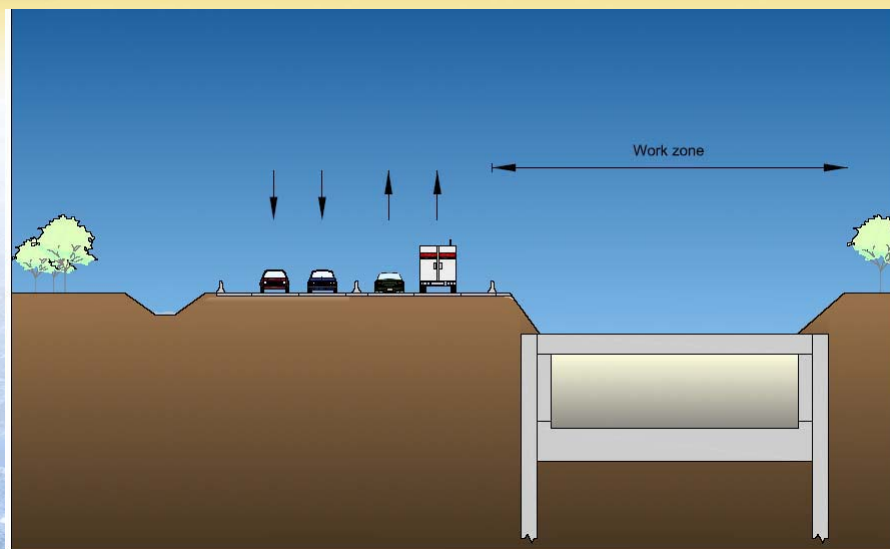
Construct Base & Remove 2nd Level Struts

Cut and Cover Construction



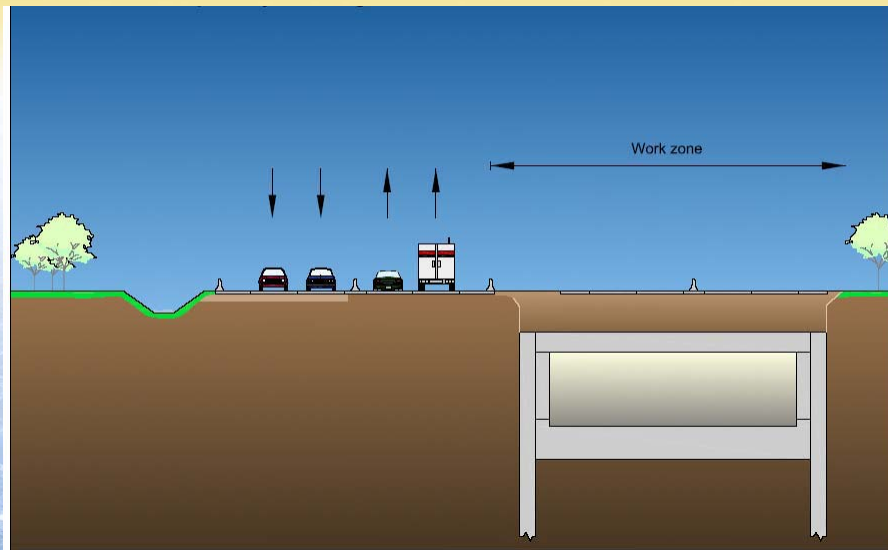
Construct Side Walls

Cut and Cover Construction



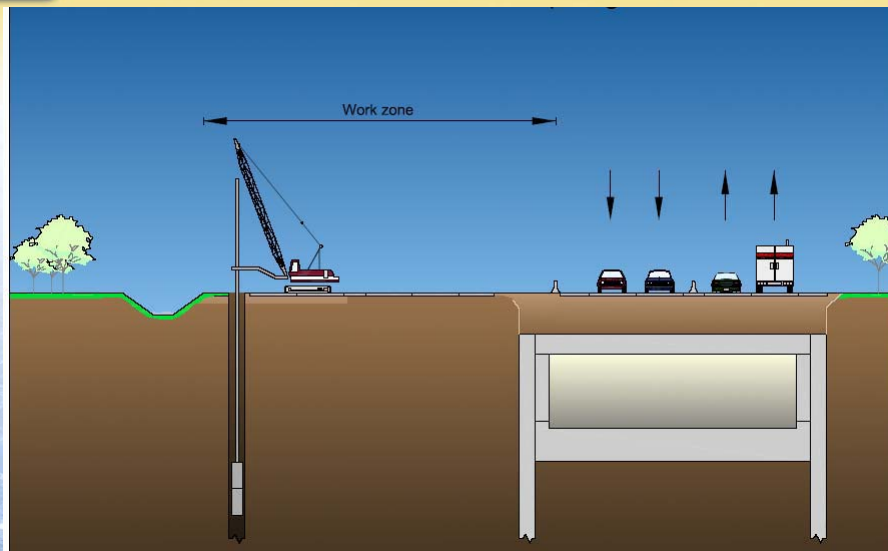
Construct Roof & Remove 1st Level Struts

Cut and Cover Construction



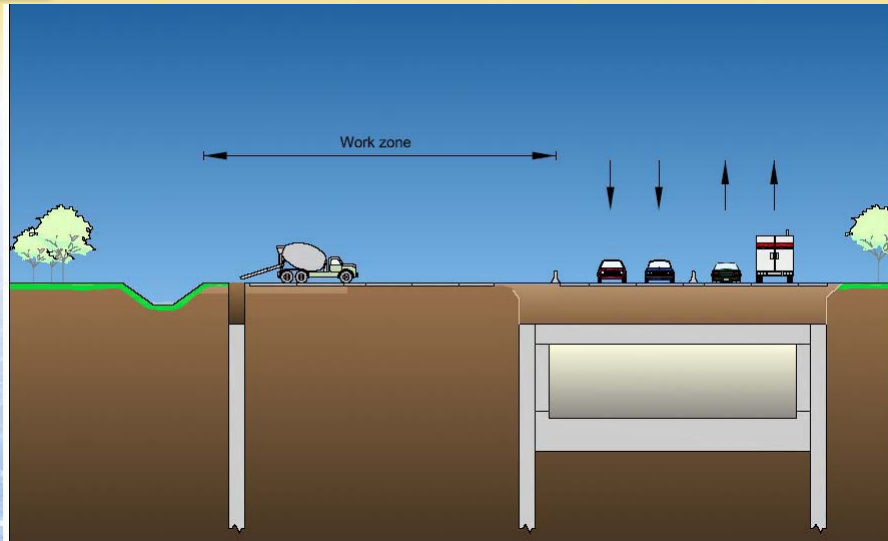
Backfill & Temporary Paving

Cut and Cover Construction



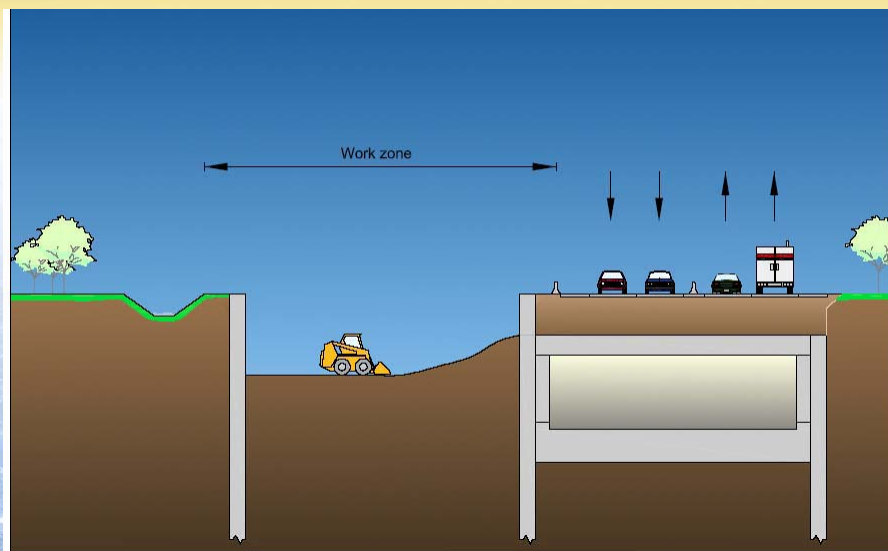
Relocate Traffic & Excavate Trench for
Diaphragm Wall for NB Tunnel

Cut and Cover Construction



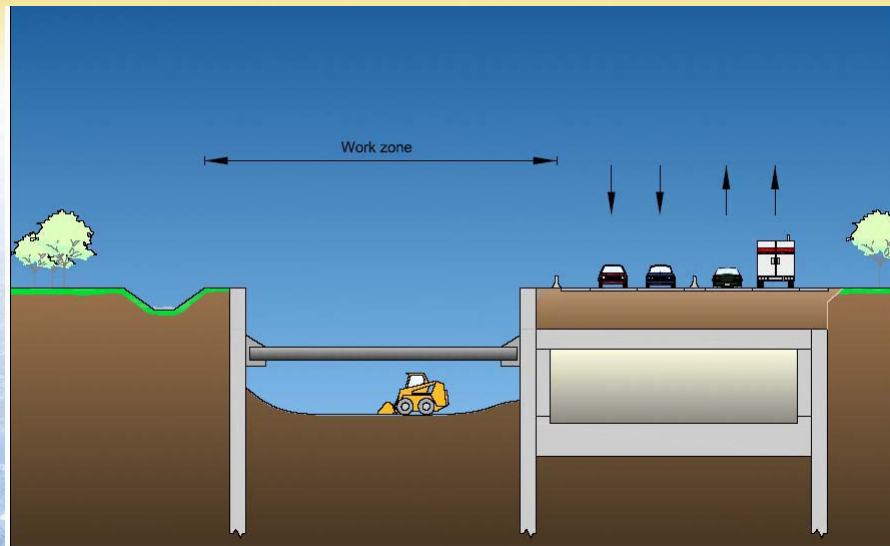
Place Reinforcement & Pour Concrete

Cut and Cover Construction



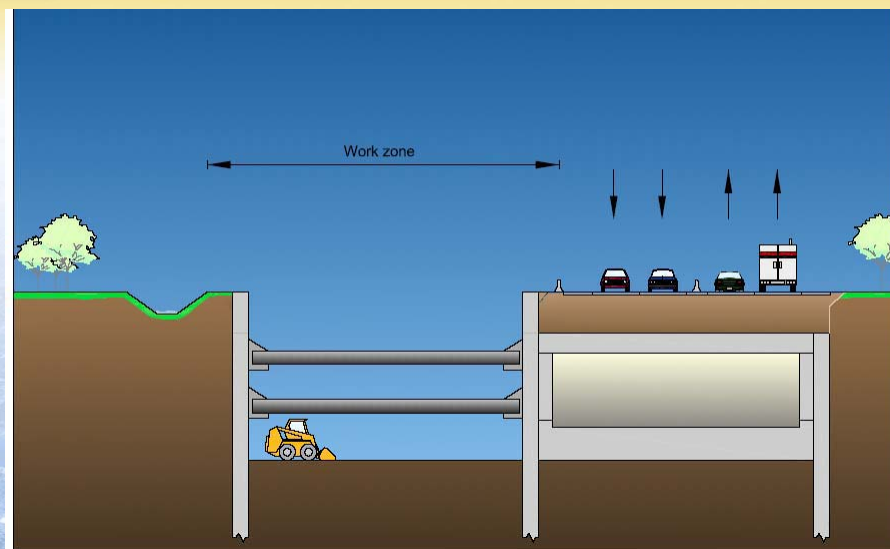
Excavate 1st Level

Cut and Cover Construction



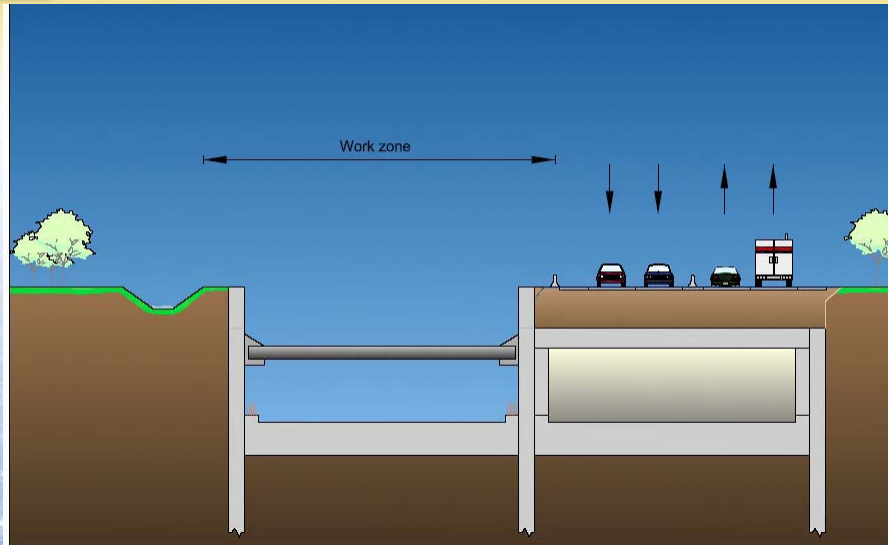
1st Level Struts & Excavate 2nd Level

Cut and Cover Construction



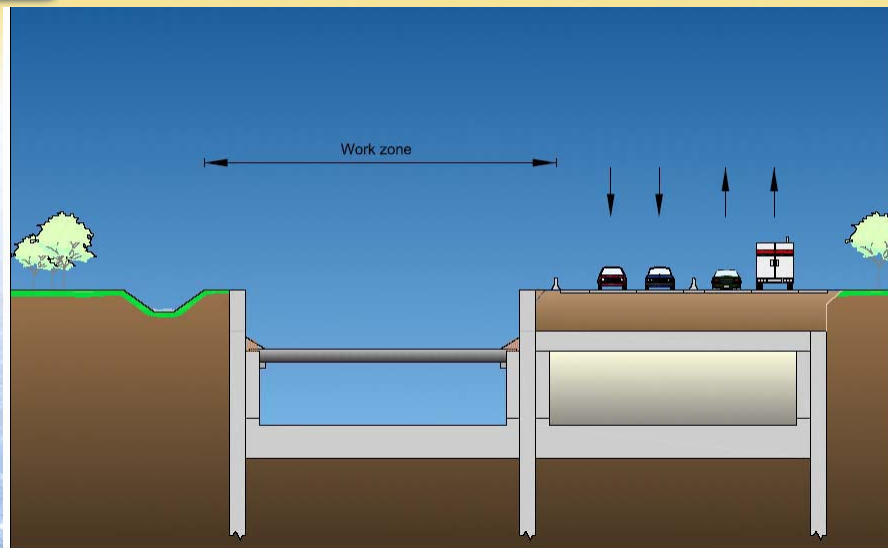
2nd Level Struts & Excavate 3rd Level

Cut and Cover Construction



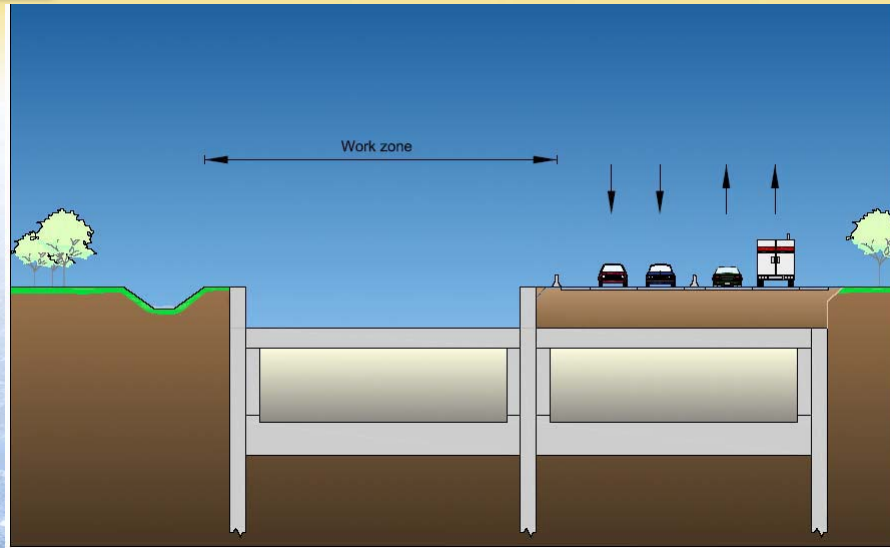
Construct Base & Remove 2nd Level Struts

Cut and Cover Construction



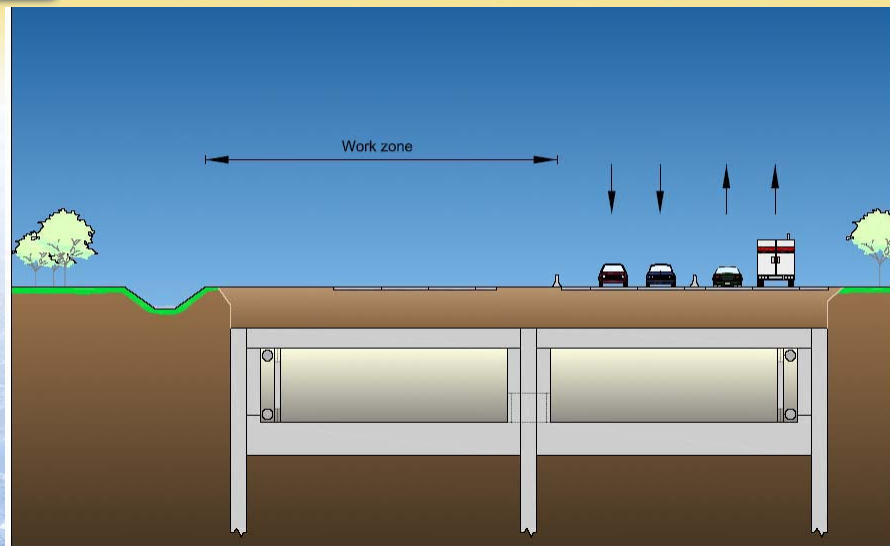
Construct Side Walls

Cut and Cover Construction



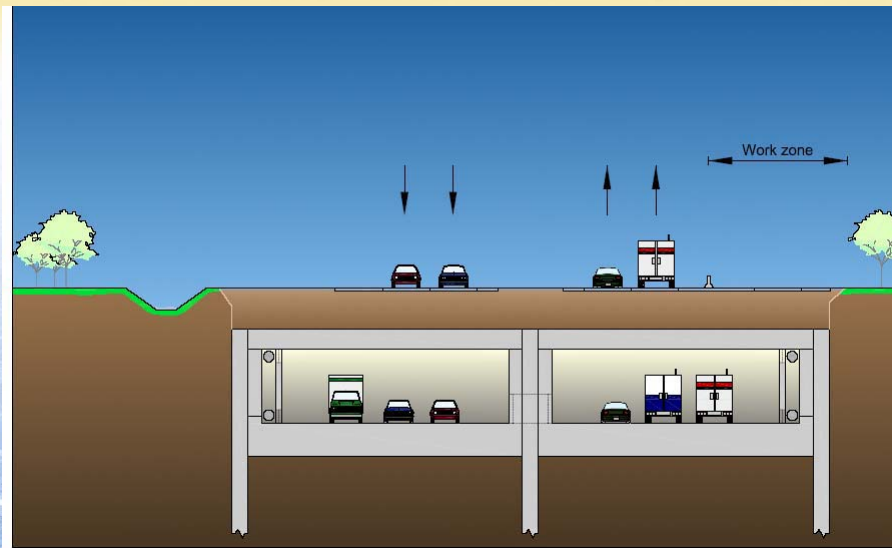
Construct Roof & Remove 1st Level Struts

Cut and Cover Construction



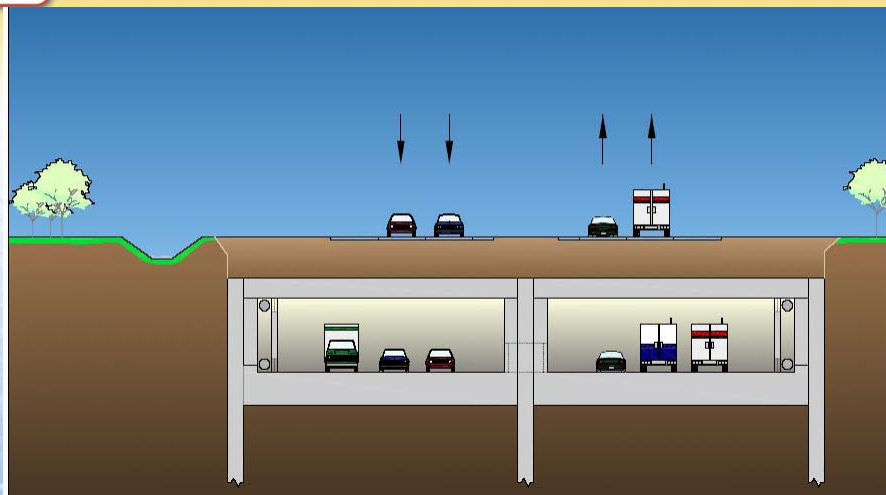
Backfill, Paving & Complete In-Tunnel Finishes & Systems

Cut and Cover Construction



Relocate Traffic

Cut and Cover Construction



Finish Surface

Note: Design elements such as landscaping and treatments are being developed through public consultation through Fall 2006

Design Tunnel per Existing Codes (Bridge Code, Building Code)

Structural Elements Include:

- Bottom Slab;
- Outside Walls;
- Centre Wall including Openings for Emergency Cross-over;
- Roof Slab;
- Waterproofing;
- Ventilation Ducts and Shafts;
- Portals (Including Retaining Walls);
- Exit and Entrance Ramps to Service Roads;
- Emergency Access & Egress to/from Surface; and
- Pumping Station(s) and Ventilation Building(s).

Why is Tunnel Ventilation Required?

- A vehicle tunnel can be either **naturally ventilated** or **mechanically ventilated**. Tunnel ventilation is required to control:
 - air quality within a tunnel;
 - air emissions from the tunnel's entrance and exit portals; and,
 - fire and/or emergency conditions within the tunnel.

Ventilation Design Options

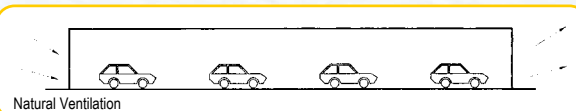
✗ Naturally Ventilated Tunnels

- For tunnels between 150 to 200 meters in length can be ventilated naturally. **Not considered practical for Access Road alternatives.**

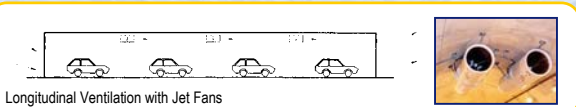
✓ Mechanically Ventilated Tunnels

- Practical methods for the tunneled access road alternatives; could accommodate the 6 km tunnel length proposed for the alternatives.
- **Option 1 Longitudinal Ventilation** – 6 km tunnel would require approximately 300 jets; Suitable for low traffic volumes; Design issues include effectiveness of limiting portal emissions and fan noise; Examples include Cassar Tunnel, Vancouver.
- **Full Transverse Ventilation** – 6 km tunnel would require one large building or three smaller buildings; Design issues include noise, large land requirements but provides pollutant dispersal. Examples include Detroit-Windsor Tunnel.

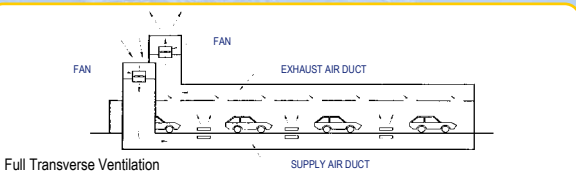
Natural Ventilation



Longitudinal Ventilation with Jet Fans



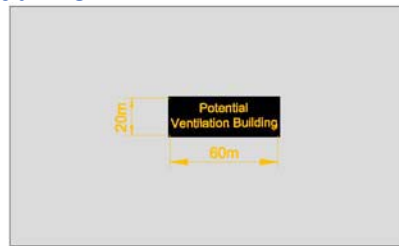
Full Transverse Ventilation



Scales of Ventilation Buildings



Size Comparison with Oakwood P.S.



■ Potential Sites for Ventilation Building

Context

- 3 pedestrian plazas in an area of mixed residential, community, and commercial properties.

Purpose and Description

- Pedestrian plazas maintain connectivity within neighborhoods
- 3 pedestrian plazas (bridge decks), each approximately 700 feet wide, within a mile length.

Context Sensitive Solutions Approach

- Width of each plaza was determined by adjacent residential developments, established pedestrian paths
- No artificial ventilation would be required
- The bridge carrying Greenfield Road over the freeway was given extra wide pedestrian sidewalks
- A few isolated homes were purchased to increase park areas adjacent to the plazas.

Outcome

- The plaza surfaces are maintained by the cities of Oak Park and Southfield
- MDOT retains maintenance responsibility for the plaza structures.



Ventilation buildings will be designed to ensure compliance with the following regulations:

Air Quality

Federal - National Ambient Air Quality Objectives – Guidelines

Provincial – Ambient Air Quality Criteria – Regulation 337 Ontario Environmental Protection Act

Noise

Provincial – Stationary Sources Guidelines

Vibration

No provincial or federal standards

(will apply Health & Safety Standards 0.14mm/sec)

Several safety features will have to be incorporated into the design of the tunnel. These include:

- Illumination;
- CCTV;
- ITS;
- Emergency Access Between Tunnels;
- Emergency Access and Egress to/from Tunnel to Surface;
- Ice Prevention at Portals and Ramps;
- Emergency Telephone System;
- Containment of Spills;
- Flood Prevention System;
- Smoke Detector, Carbon Monoxide and Dioxide Monitoring System;
- Fire Sprinkler System;
- Emergency Power Supply;
- Storage for Emergency Supplies; and
- Additional Training for EMS Staff and education for motorists.

Additional Work Required	Details
Foundations	Additional Boreholes along Corridor
Structural	Refine Tunnel Design and Construction Methods
Systems Requirements	Develop Concepts for Ventilation Buildings, EMS, etc.
Utilities	Relocation Strategies
Cost	Cost Estimate, including Operating Systems
Safety and Risk Analysis	Safety Review
Equipment & Material Availability	Assess
Schedule	Assess
Air Quality and Ventilation	Complete Air Quality Modeling and Analysis
Noise and Vibration	Modeling to Confirm Mitigation Requirements