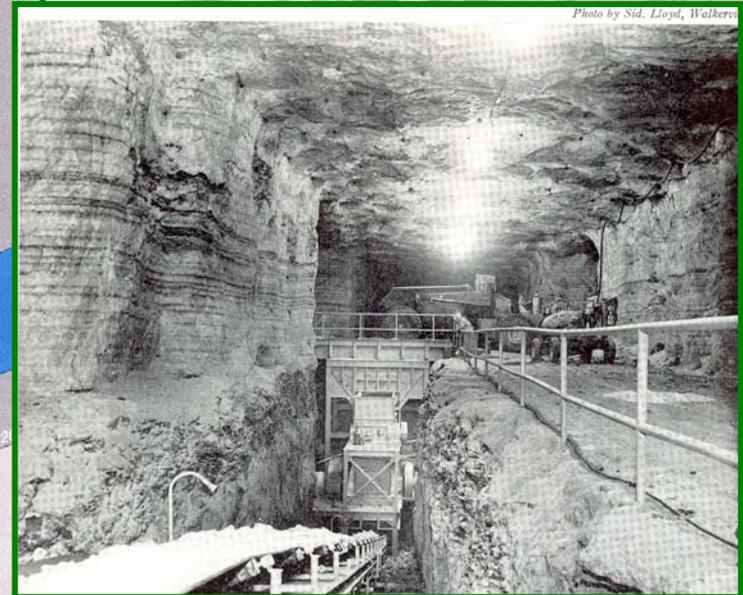
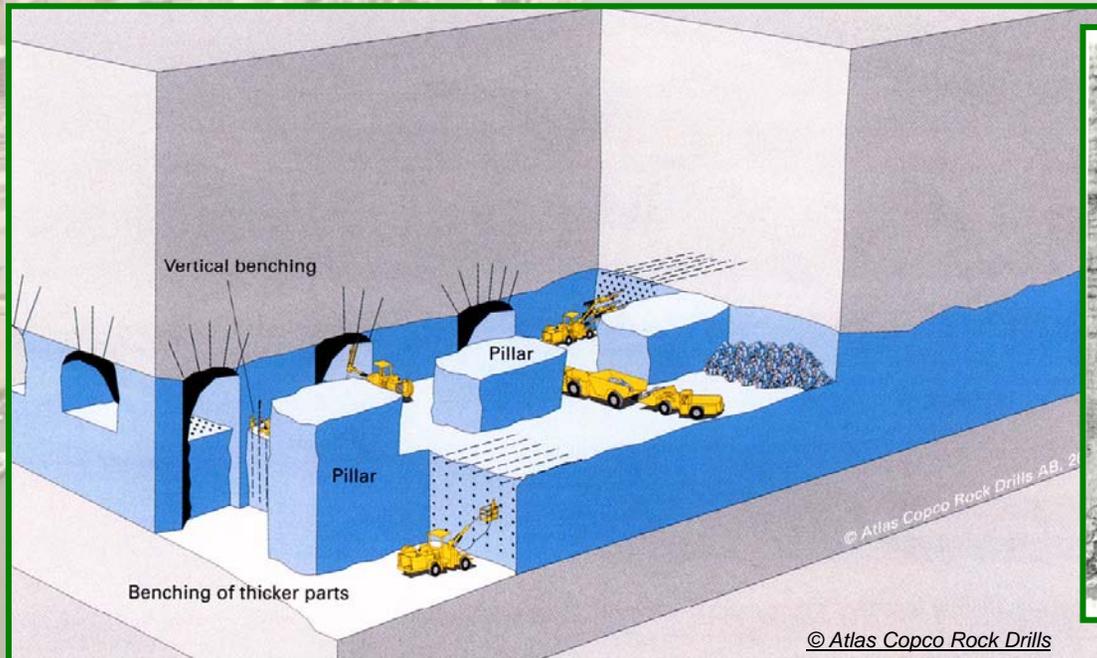
An aerial photograph of the Detroit River, showing the water in the foreground and the city skyline in the background. The sky is overcast with grey clouds. A large, light yellow rectangular box with a green border is centered over the image, containing the title text.

Detroit River International Crossing Study
Drilling Program

The Michigan Basin is one of the largest areas of salt deposition in the world.

Room-and-Pillar Salt Mining

- Room-and-pillar mining for solid rock.
 - ✓ Overlying rock and overburden is supported by pillars.
 - ✓ Numerous buildings (like Ford's Rouge River Complex) and roads (like I-75) are built over these type mines.

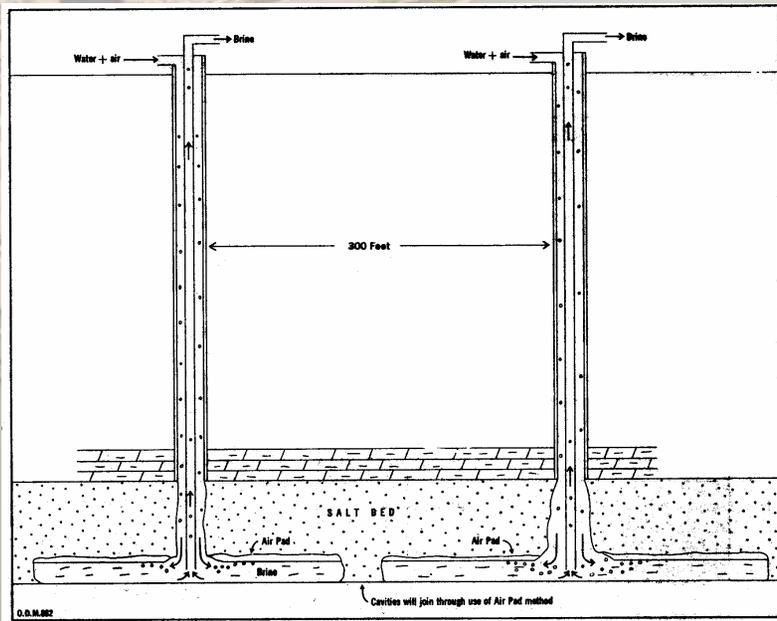
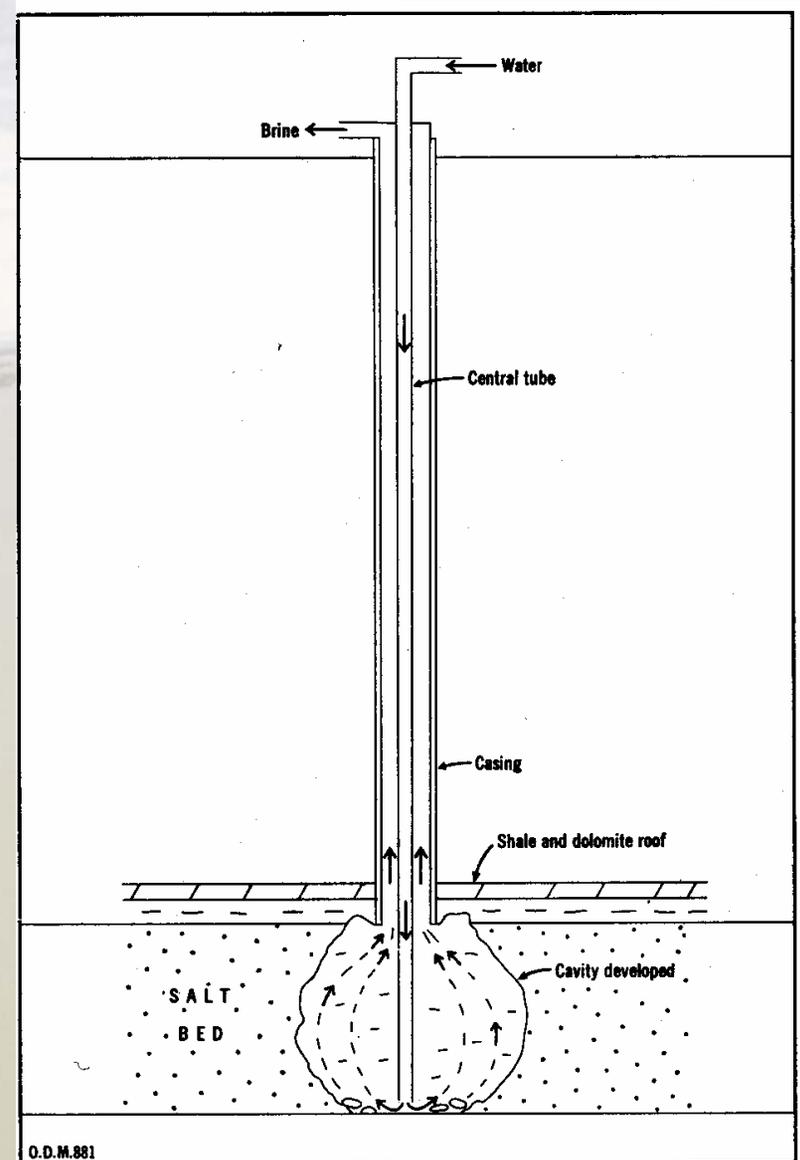


Detroit River International Crossing

- Solution Salt Mining/Brine Wells

- ✓ Brine wells date from late 1880s to 1950s.

- Wells go down to cavities as deep as 1,200 feet below the ground surface.



Detroit River International Crossing

- Sinkholes have developed
 - ✓ In Canada in 1954 (200 feet wide / 25 feet deep).
 - ✓ A sinkhole is evident at Hennepin Pt.



Drilling Program

- Two crossing corridors exist.



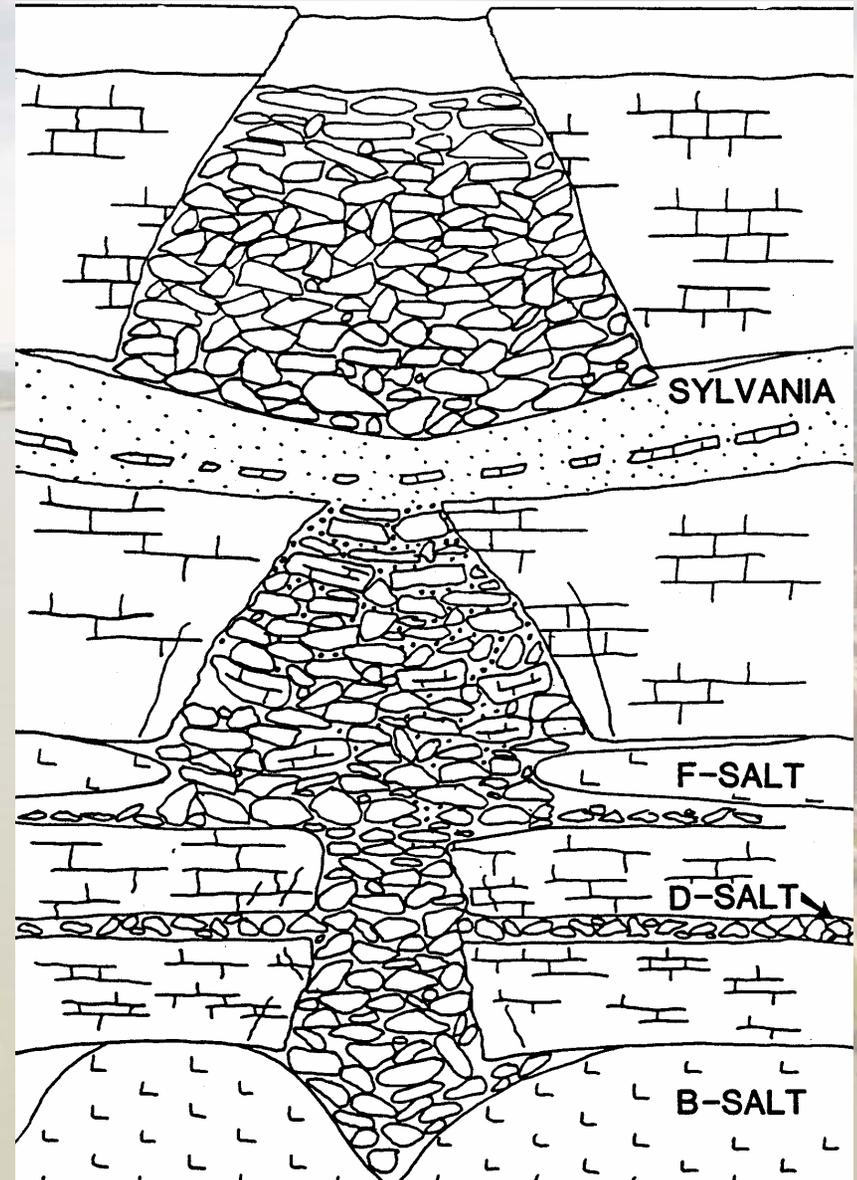
Current Situation

- Historical research indicates a number of potential brine wells are in the area of analysis for a new river crossing.
 - ✓ None are in the Detroit River.



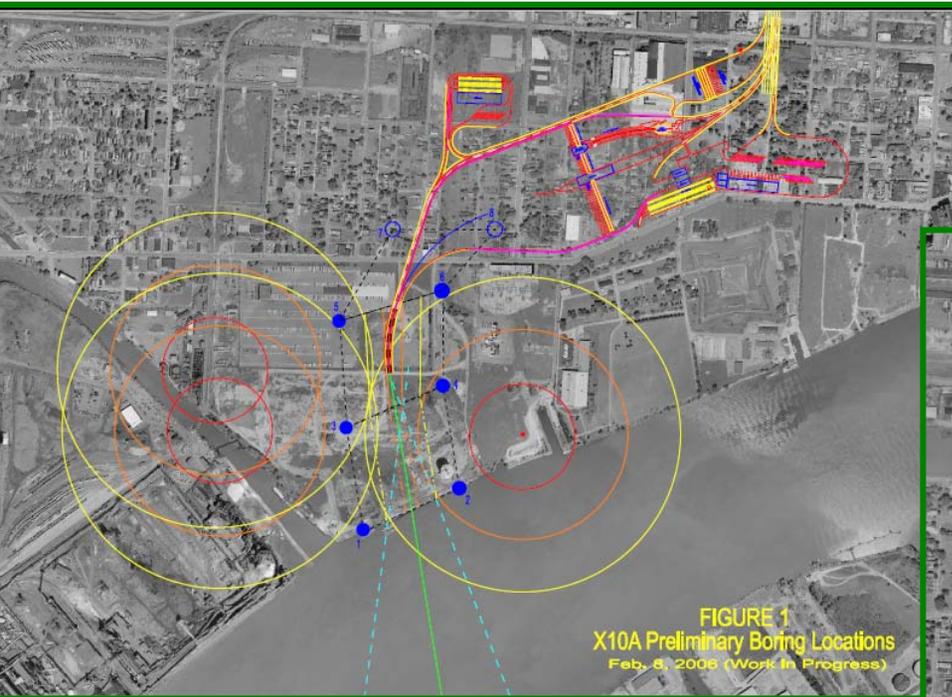
Current Situation

- A bridge pier/foundation must avoid the cavity cone of influence zone rising to the ground surface.
 - ✓ Weight of the layers of soil/rock above cavity can cause a sinkhole.
 - ✓ Bridge pier can accelerate the creation of sinkhole.



Drilling Program

- Each corridor will have 7 boreholes drilled for a total of 14.



Drilling Program (con't)

- 11 of 14 drill sites are industrial.
 - ✓ 9 of 11 are owned/controlled by City of Detroit.
- Drill rigs will be at industrial sites 30 days.



Drilling Program (con't)



- Drill rigs at sites with residential properties within 300 feet will be there up to 15 days.
- Noise buffering will be provided to the drilling operations.

Drilling Program (con't)

- Each borehole will have a series of seismic source and receiver combinations placed in the borehole
 - ✓ High frequency seismic energy will be sent between hole pairs to create 2-D/3-D images.
 - ✓ 2-D/3-D images will detect where current cavities are located and potential zones for sinkhole development.



Drilling Program (con't)

- All drilling will be 24/7 until work is complete at each hole.
 - ✓ Boreholes will be protected with flush-mount steel casing for 90 days
 - ✓ Boreholes will be grouted to depth and capped after completion of testing program.
 - ✓ Borehole sites will be repaired to better than conditions previous to drilling activities.
- Nuisances include noise and possible smell of "rotten eggs" (H₂S).
- Personnel will be on site.
 - ✓ To manage all work including drilling operations, environmental, and safety conditions.

Detroit River International Crossing



Detroit River International Crossing Detroit River International Crossing Study



A1



A3



B

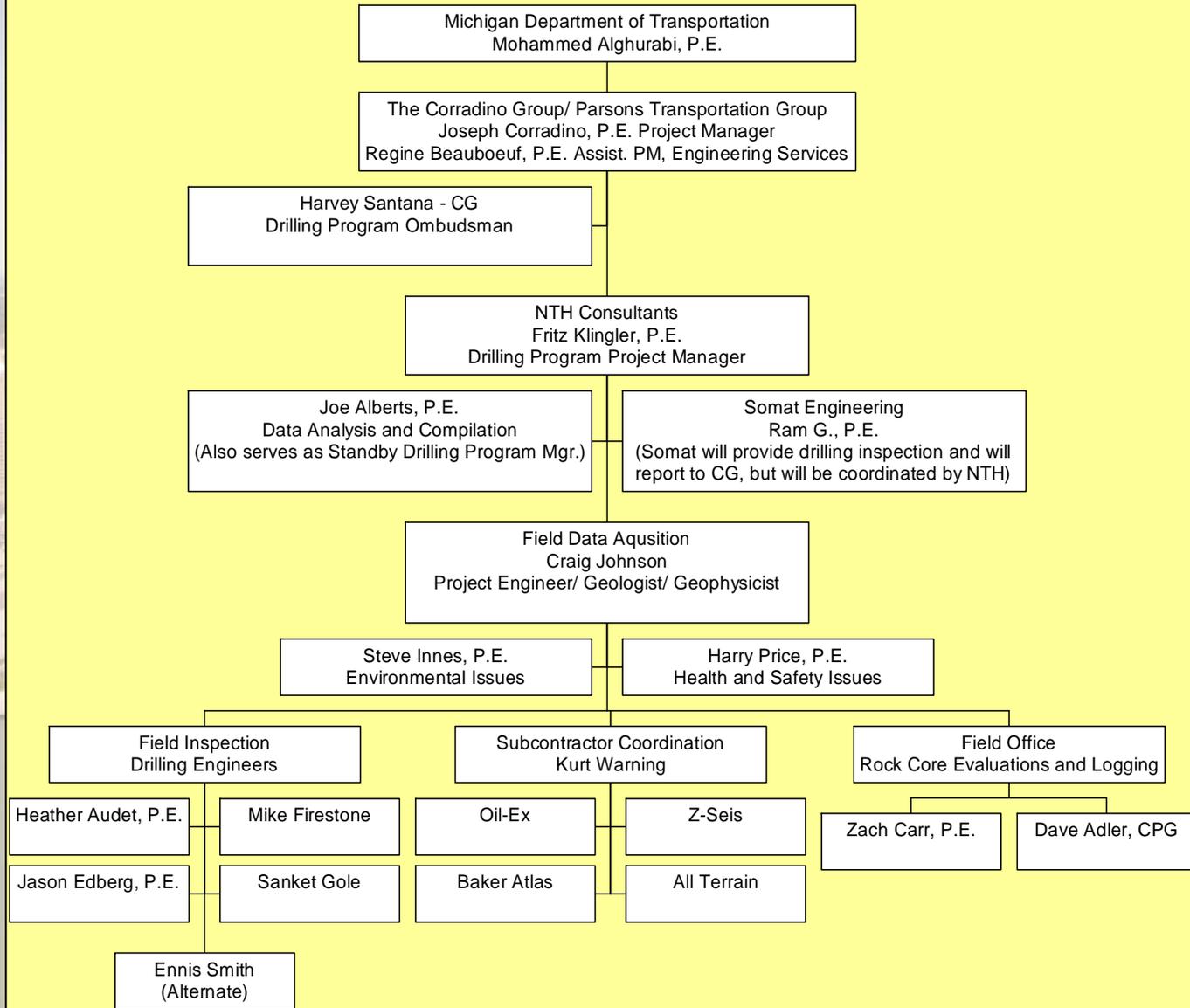


A2



Detroit River International Crossing

Detroit River International Crossing
Brine Well Cavity Field Investigation Program
Field Communications
Organization Chart



Detroit River International Crossing

Contact List for Information Regarding Field Operations:

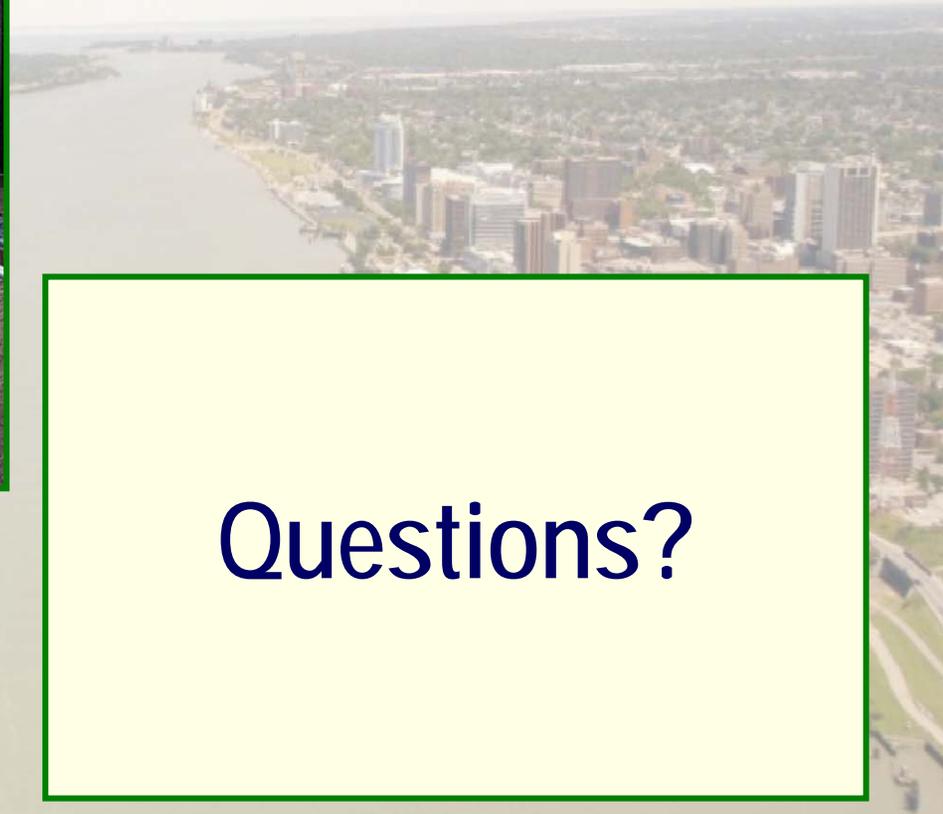
Name	Affiliation	Phone Numbers	
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Fritz Klingler, P.E. Field Investigation Program Project Manager	NTH Consultants	O: 313-237-3928 M: 313-218-9961 H: 248-649-4634	
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Harry Price, P.E. Project Health and Safety Officer	NTH Consultants	O: 313-237-3935 M: 313-475-0519 H: 248-477-7547	
Steve Innes, P.E. Environmental Issues	NTH Consultants	O: 313-237-3955 M: 313-475-7219	
Ennis Smith, Drilling Engineer	NTH Consultants	O: 313-237-3934 M: 313-350-1138 H: 313-849-4036	
Kurt Warning, Subcontractor Coordination and Site Prep	NTH Consultants	O: 313-237-5357 M: 248-521-0536	

Detroit River International Crossing

Contact List for Information Regarding Field Operations:

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Heather Audet, P.E. Drilling Engineer	NTH Consultants	O: 248-324-5279 M: 248-240-9621	
Gnanadesikan (Ram) Ramanujam, P.E.	SOMAT Engineering	O: 313-963-2721	
Ed Haines	Oil-Ex	O: 231-941-4601 M: 231-218-5877	
Ken Moss	Baker Atlas	O: 989-773-7992 M: 989-330-2242	
Bruce Marion	Z-Seis	O: 713-690-5880 M: 832-236-4517	
Jason McCartney	Socon Well Services	O: 936-441-5801 M:	
Tom Parsons	All Terrain Services	O: 517-223-4290 M: 586-246-8500	
Harvey Santana	The Corradino Group	O: 248-799-0140 M:	

Detroit River International Crossing



Questions?